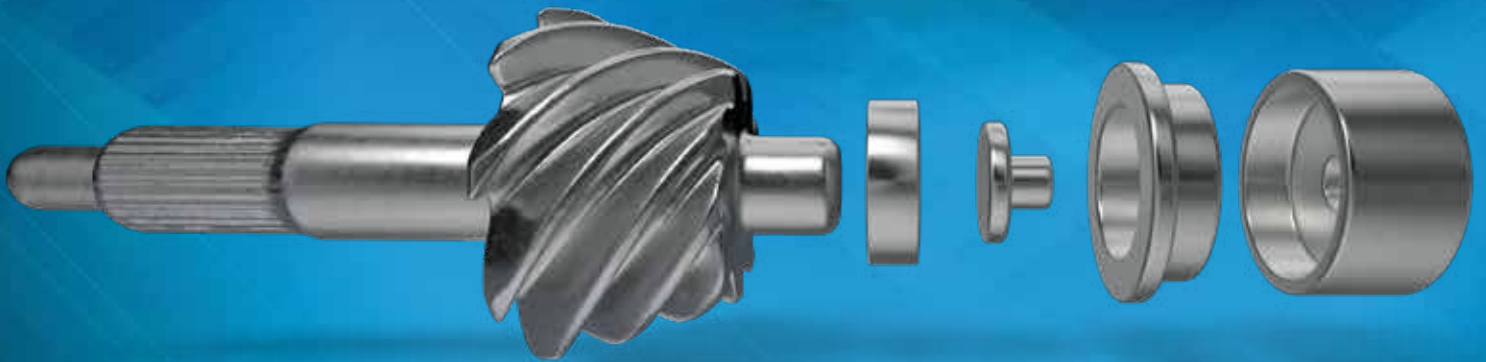


**SPICER®**



# Spicer® Commercial Vehicle Pinion Pilot Bearing Staking Tool Kit



## Designed to Ensure a Proper Repair

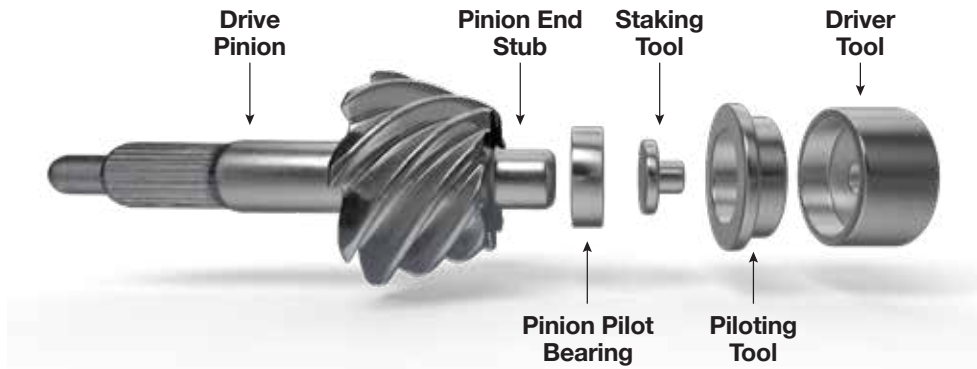
Spicer® pinion pilot bearing staking kits assist with staking when replacing or installing pinion pilot bearings on a new drive pinion. These kits help avoid premature bearing failure by ensuring a proper repair.



# Spicer® Pinion Pilot Bearing Staking Tool Kit

Installing pinion pilot bearings correctly can help avoid any truck downtime associated with premature bearing failure. Now available for all Dana Aftermarket commercial vehicle drive axle models, Spicer® pinion pilot bearing staking tool kits are designed to Dana specifications to ensure a proper repair.

The kits below are broken down by axle model and axle ratio. Different staking tools are needed for different axle ratios due to the change in pinion stub end diameter and design. **For proper pinion pilot bearing staking procedure, download the Installation Instructions at [SpicerParts.com/Library](http://SpicerParts.com/Library).**



## Available Staking Kits by Axle Model and Axle Ratio

### 505054

#### S172/R172 Stake Kit (40mm) Ratios 3.07 to 4.56

Driver Tool	10130404
S172 Piloting Tool	10130409
9-Ball 40mm Stake Tool	10130410

### 505022

#### S172/R172 Stake Kit (35mm) Ratios 4.78 to 6.14

Driver Tool	10130404
S172 Piloting Tool	10130409
9-Ball 35mm Stake Tool	10130411

### 505055

#### S175 Stake Kit (45mm) Ratios 1.95 to 3.07

Driver Tool	10130404
9-Ball 45mm Stake Tool	10130407

### 505056

#### S175 Stake Kit (45mm) Ratios 3.42 ONLY

Driver Tool	10130404
12-Ball 45mm Stake Tool	10130408

### 505057

#### 170/190 Stake Kit (35mm) Ratios 5.25 to 7.83

Driver Tool	10130404
170/190 Piloting Tool	10130406
9-Ball 35mm Stake Tool	10130411

### 505058

#### 170/190 Stake Kit (40mm) Ratios 3.42 to 4.78

Driver Tool	10130404
170/190 Piloting Tool	10130406
9-Ball 40mm Stake Tool	10130410

### 505059

#### 404 Stake Kit (35mm) All Ratios

Driver Tool	10130404
404 Piloting Tool	10130412
9-Ball 35mm Stake Tool	10130411

**For more information on this or any other Spicer driveline products, contact your sales representative or visit [SpicerParts.com](http://SpicerParts.com).**

[SpicerParts.com/StakingKit](http://SpicerParts.com/StakingKit)

Dana Aftermarket Group  
PO Box 1000 Maumee, Ohio 43537  
Warehouse Distributors: 1.800.621.8084  
OE Dealers: 1.877.777.5360

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