

# Ultimate Dana 60 Axle for Jeep Wrangler JK

### **Crate Axles**

Kit Component	Part Number	Installation notes
Front axle 4.88	10005778	- Included wheel s vehicle harness -
Front axle 5.38	10005777	clipped and move and suspension o
Rear axle 4.88	2023612-1	- Production drag I reused.
Rear axle 5.38	10005942	<ul> <li>Longer bolts may suspension point</li> </ul>
Optional Components	Part Number	<ul> <li>Suspension torque</li> <li>should be followed</li> <li>Front: mount state</li> </ul>
E-Locker wire harness and Switch kit	10021771	outboard of brack - Driveshaft (1350 required.
Parking brake cable LH	OE-56052970AE	<ul> <li>9/16" wheel stude wheels required</li> </ul>
Parking brake cable RH	OE-68002669AD	- 2" jounce restricti coupled with 2" li
Brake master cylinder and booster kit	OE-P5160050	responsibility of the Toe-in from servit followed.
		<ul> <li>3 2 degree caste</li> </ul>

### **Axle features**

- "Bolt in" axles for the Jeep Wrangler JK
- 4.88 & 5.38 axle ratios
- 35 spline inner/outer axle shafts with SPL70 U-joints
- Electric differential locker
- RAM 3500 brake package
- 3.5" tube diameter
- Heavy duty cast iron differential cover
- Full float rear axle design
- Fluid filled with synthetic 75W140
  - Front: 2.0 L 0
  - Rear: 2.6 L
- Pinion yoke 1350 1/2 round strap style
- Axle internals are Dana 60 for strength and ease of service

- speed sensors connect to - excess wire should be ed out of the way of brake components.
- link and tie rod may be
- y be required for some its - use grade 10.9.
- ues from service manual
- abilizer bar end links cket.
- series U-joints) will be
- ds, 8x6.5" bolt spacing
- tion required (typically lift). Final fitment is the end user.
- ice manual should be
- 3.2 degree caster is recommended for optimal ride & handling quality.
- Ensure brake lines and fittings do not make contact with other components
- Electric locker voltage/current required (0-18V, 8A max continuous)
- See service manual for general axle installation information.

### **Operational Notes**

- When hubs are unlocked, 4WD may not be engaged while in motion.
- User should familiarize themselves with the new brake system, as pedal feel may change.
- 2012+ require aftermarket ECU programming for gear ratio

## **Crate Axles Continued**

### **Service Items**

Component Axle shaft U-joints	Part Number Spicer SPL-70	Brake rotor front	OE 52122182AB
•	·	Brake rotor rear	OE 52122184AA
Axle shaft outer front	Dana 10004051	Drake rolor rear	OE 32122104AA
Axle shaft LH inner front	Dana 10009767	Wheel speed sensor front	OE 68165624AC
Axle shaft RH inner front	Dana 10009448	Wheel speed sensor rear	OE 04779735AD
Axle shaft LH rear	Dana 10003519	Brake caliper front	OE 68049150AC/ 68049151AC
Axle shaft RH rear	Dana 10004851	Brake caliper rear	OE 68049176AB/ 68049177AB
Input yoke straps	Dana 3-70-28X	brake camper rear	
Differential case	Eaton ELocker	Brake caliper pin kit front	OE 68049153AA
Hub lock	Warn M60	Brake caliper pin kit rear	OE 68049161AA
Ball joint upper	Dana 2012503	Rear pinion outer bearing	OE 550359/550358
Ball joint lower	Dana 2012504	Rear pinion inner bearing	OE 550361/550360
Rear pinion seal	Dana 50637	Rear differential bearing	OE 550363/550362
Rear hub seal	Dana 10006508	Rear wheel outer bearing	OE 565918/565911
Front pinion seal	Dana 2014762	Rear wheel inner bearing	OE 550332/550401
Front differential seal	Dana 2019816	Front pinion outer bearing	OE 550359/550358
Front spindle outer seal	Dana 50381	Front pinion inner bearing	OE 550361/550360
Front spindle inner seal	Dana 44506	Front differential bearing	OE 550363/550362
Front hub seal	Dana 37729	Front wheel outer bearing	OE 565918/565911
Wheel studs	OE 05096145AA	Front wheel inner bearing	OE 550363/550362
Brake pads front	OE 68049148AA	Front spindle bearing	OE 620063
Brake pads rear	OE 68049158AA		

For assistance please contact the Spicer TechService Department at 800-621-8084.

SHAIS212 December 2014

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