

SPICER®



Spicer® Commercial Vehicle **All-Makes King Pin Kits**



A Range of Options to Meet Your Specifications.

Spicer® king pin kits are the result of years of engineering and testing. They are designed to deliver a significant performance advantage for your heavy-duty vehicle, are built to OE-specifications, and are easy to install.



King Pin Kit Bushing Types:

Each Spicer® king pin kit is made up of components that meet Dana's rigorous standards for quality. They are tested, they are proven, and they have earned the Dana Diamond.

Spicer® Spiral Stainless Steel Bushing Kits

- Engineered for all-makes heavy-duty service
- Stainless steel durability
- Grooved pins for optimal lubrication
- Quick and easy installation
 - Reduces labor requirements



Spicer® Spiral bushing (pre-sized):
Ex: Part No. **KPK3001**

No tools required for installation: T wrench can be used to assist

Spicer® DX10 Garlock Bushing Kits

- Ideal for long-distance/high-mileage use
- 2x the abrasive resistance
- 3x the wear resistance
- Featuring the latest technology
 - Less friction
 - Improved steering
 - Longer maintenance intervals



Spicer® DX10 bushing (gray color pre-sized):
Ex: Part No. **503701**

Required for installation: Bushing installation tools

Spicer® DX Garlock Bushing Kits

- Ideal for long-distance/high-mileage use
 - Less friction
 - Improved steering
 - Longer maintenance intervals



Spicer® DX bushing (pre-sized):
Part No. **328349**



Spicer® DX bushing (pre-sized):
Ex: Part No. **KPK 1164**

Required for installation: Bushing installation tools

Spicer® Bronze Bi-Metal Bushing Kits

- Preferred for heavy-haul applications
- Designed with indents and grooves
 - Offer durability
 - Enables optimal lubrication
- Pre-size or ream to specification



Spicer® Bronze bushing (pre-sized):
Ex: Part No. **323347**



Spicer® Bronze bushing (reaming needed):
Ex: Part No. **KPK 1154**

Required for installation:

- Bushing installation tools
- Reaming tools (if bushings are not pre-sized)

King Pin Kit Popular Applications and Industry Interchanges:

Applications	Spicer® Spiral	Spicer® DX Kit	Spicer® Bronze Kit	Bronze Style ID	Competitive Interchange 1			Competitive Interchange 2			Competitive Interchange 3	
					Spiral	Pre-Sized Bronze	Ream Bronze	Spiral	DX Kit	Bronze Kit	DX Kit	Bronze Kit
E SERIES 1200-1320 SINGLE DRAWKEY	KPK3011	328344	328342	PRE-SIZED	K122E	70.122.05	50.122.05		NA	R200281	300293	300297
FF931, 932, 933, 934, 941, 942, 943, 944, 961, 962, 966, 967, MFS10	KPK3001	KPK1122	KPK1123	PRE-SIZED	K961L	70.961.12	50.961.12	R202002	R201315	E6199B	300266	300232
E SERIES 1002-1462 DOUBLE DRAWKEY	KPK3002	328349	328347	PRE-SIZED	K147E	70.147.05	50.147.05				300306	300305
I SERIES 100, 120	KPK3003	120KK100	KPK1155	REAM	K120I	70.120.09	50.120.09		R201426		300271	300276
D SERIES 600, 700, 800, 850	KPK3004	329182	KPK1161	REAM	K103S	70.103.19	50.103.19		R201487			
I SERIES 60, 80	KPK3005	KPK1164	KPK1154	REAM	K102I	70.102.09	50.102.09			E6198B	300282	300268
EFA12	KPK3006	806355	KPK1156	PRE-SIZED	K120E	70.120.05	50.120.05		R200267	R200269	300257	300274
FL931, 933, 941, 943, 951	KPK3007	KPK1121	KPK1116	REAM	KH931L	78.931.12	58.931.12	R202011	R201312	R200198	300265	300216
MFS 8	KPK3008	KPK1068	NA	NA	K80R	70.080.18	50.080.18	R202012	R201474		300316	
EFA18, 20, 22, 24	KPK3009	811525	KPK1157	REAM	K180E	70.180.05	50.180.05		R200250		300267	300325
FG931, 933, 941, 943	KPK3010	KPK1120	KPK1118	PRE-SIZED	KG931R	77.931.18	57.931.18	R202010	R201309	R201310	300266	300264
FF981	KPK3056	KPK1024	NA	NA	K981R	70.981.18	50.981.18	R202003	R201419		NA	NA
FH941, 945, 946	KPK3059	KPK1038	NA	NA	KH946R	78.946.18	58.946.18	R202008	R201424		NA	NA
FA523, FA532, FA538 - Mack - 12k	KPK3013	NA	KPK1106	PRE-SIZED	K533M	70.533.13	50.533.13		NA	R200065	NA	300231
E1460 I/W AFTER 1/1/2000	KPK3016	328345	328343	NA	K146E	70.146.05	50.146.05		NA		300308	300307
P20, P30, P3500	KPK3017	KPK1080	KPK1082	PRE-SIZED	K56G	70.056.07	50.056.07		R201600	R201602	300259	300279
FF931, FF941	KPK3021	KPK1119	KPK1117	PRE-SIZED	K931L	70.931.12	50.931.12	R202014	R201307	R200195	300242	300232
GMC 6000 LB	KPK3044	KPK1073 (N)	KPK1075	REAM	K55G	70.055.07	50.055.07		R200045	R200046	300208	300209
FC941	KPK3057	KPK1151	NA	NA	K941R	70.941.18	50.941.18		R201318	NA	300324	NA
I-132SG, I-140SG, I-140S, I-140W	KPK3064	140KK100	KPK1158	REAM	K141S	70.141.19	50.141.19		R201427	NA	300272	300277

Our Heavy Axle Steering Components catalog (HX701) is available through our literature library. Visit media.SpicerParts.com to download a copy.



For more information on this or any other Spicer driveline products, contact your sales representative or visit SpicerParts.com.

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Dana Aftermarket Group

PO Box 1000 Maumee, Ohio 43537

Warehouse Distributors: 1.800.621.8084

OE Dealers: 1.877.777.5360

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