



Instruction Sheet - VRINST041
Hoja de Instrucciones - VRINST041
Feuille D'instruction - VRINST041

GENERAL GUIDELINES FOR HEAD BOLT INSTALLATION

The following steps are general guidelines only. Whenever installing cylinder head bolts, be sure to reference the most current OEM repair manual to ensure the correct procedure is followed in the installation.

1. Using a bottom tap, clean all the threads in the block and then remove all the debris.
2. When not already pre-applied, apply non-hardening sealer to the threads of any bolt that enters a coolant passage.
3. Hardened washers must be used if they were originally installed.
4. Place lubricant under the heads of all the bolts and on their threads as well.

Note: Do not dip bolts in oil. This could result in hydraulic lock in any blind hole and may actually damage the block.

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